

SAFETY DATA SHEET

VT-464LT CCL

SECTION 1: Identification

1.1. Product identifier Trade name VT-464I T CCI 1.2. Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses of the substance or mixture Production of printed circuit board materials For use in the Production of Printed Circuit Boards Restricted to professional users. Uses advised against None known. 1.3. Details of the supplier of the safety data sheet Company and address Ventec USA 720 Lee St, Elk Grove Village, Illinois. 60007 Illinois USA +1 630-422 1627 www.ventec-group.com E-mail saleseast@ventec-usa.com SDS date 6/10/2025 SDS Version 3.0 Date of previous version 6/9/2025 (2.0) 1.4. Emergency telephone number Contact the poison control at 1-800-222-1222 (24/7) or use the webPOISONCONTROL® (triage.webpoisoncontrol.org) to get specific guidance for your case See also section 4 "First aid measures". SECTION 2: Hazard(s) identification **OSHA/HCS** status This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200) 2.1. Classification of the substance or mixture Skin Irrit. 2; H315, Causes skin irritation. 2.2. Label elements Hazard pictogram(s) Signal word Warning Hazard statement(s) Causes skin irritation. (H315)



Precautionary statement(s) General
-
Prevention Wash hands and exposed skin thoroughly after handling. (P264) Wear eye protection/protective gloves. (P280)
Response
-
Storage
-
Disposal
-
Additional labelling Not applicable.

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Epoxy Resin - Proprietary Formulation - CCL/PP	CAS No.: 26265-08-7	1-77%	Skin Irrit. 2, H315	
Glass cloth	CAS No.: 65997-17-3	0.4-55%		[19]
Copper Foil	CAS No.: 7440-50-8	4-98%		

Where the concentration of an ingredient is expressed as a range the exact concentration has been withheld as a trade secret.

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

[19] UVCB = Unknown or variable composition, complex reaction products or of biological materials

SECTION 4: First-aid measures

4.1. Description of first aid measures

General information

If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 911 and give immediate treatment (first aid).

Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

IF ON SKIN: Wash with plenty of water and soap.

Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO NOT use solvents or thinners.

If skin irritation occurs: Get medical advice/attention.

Eye contact

If in eyes: Flush eyes with water or saline water (20-30 °C) for at least 5 minutes. Remove contact lenses. Seek medical assistance and continue flushing during transport.

Ingestion

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to



drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

Burns

Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist. Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are: Some metal oxides

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact the Poison Help Line on 1-800-222-1222 (24/7) in order to obtain further advice.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
- 6.2. Environmental precautions
- 6.3. Methods and material for containment and cleaning up
- 6.4. Reference to other sections

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area. See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Recommended storage material

As recommended under the TDS

Storage conditions

As recommended by TDS

Incompatible materials

As recommended under the TDS

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection



8.1. Control parameters

Glass cloth

Long term exposure limit (OSHA Table Z-1) (mg/m³): 15 (as Fibrous Glass)

Long term exposure limit (ACGIH TLV) (mg/m³): 5 (continuous filament glass fibers, inhalable particulate matter]); 0.2 f/cc (refractory ceramic fibers [F])

Long term exposure limit (ACGIH TLV) (ppm): 1 fiber/cc (continuous filament glass fibers, glass wool fibers, rock wool fibers, slag wool fibers and special purpose glass fibers, [F])

Ceiling value (NIOSH REL) (mg/m³): 5 (total)

Ceiling value (NIOSH REL) (ppm): 3 fibers/cm³ (fibers ≤3.5 µm in diameter, ≥10 µm in length

Copper Foil

Long term exposure limit (OSHA Table Z-1) (mg/m³): 0,1 (Fume (as Cu)) Long term exposure limit (ACGIH TLV) (mg/m³): 0.2 (Fume (as Cu)) / 1 (Dusts and mists (as Cu)) Long term exposure limit (NIOSH REL) (mg/m³): 0.1 (Fume (as Cu)) / 1(Dusts and mists (as Cu))

Part 1910 - Occupational Safety and Health Standards (29 CFR 1910.1000 TABLE Z-1 - Limits for Air Contaminants)

8.2. Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis. General recommendations

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.

Appropriate technical measures

Apply standard precautions during use of the product. Avoid inhalation of gas or dust.

Airborne gas and dust concentrations must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure emergency eyewash and showers are clearly marked.

Hygiene measures

Take off contaminated clothing and wash it before reuse.

Measures to avoid environmental exposure

No specific requirements.

Individual protection measures, such as personal protective equipment

Generally

Use only protective equipment with a recognized certification mark, e.g. the UL mark.

Respiratory Equipment

Туре	Class	Colour	Standards	
S/SL	P1	White	EN149	

Recommended	Type/Category	Standards		
	ijpe, eategoij	Duniara	-	-
Dedicated work clothing should be worn.	-	-		Ŕ
Hand protection				
Material	Glove thickness (mm)	Breakthrough time (min.)	Standards	
Polyester	-	-	-	11/7

Eye protection



Тур)e	Standards	
Safe	ety glasses	EN ISO 16321-1	



SECTION 9: Physical and chemical properties

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9.1. Information on basic physical and chemical properties
   Physical state
      Solid
   Color
      Brown
   Odor
      None
   Odor threshold (ppm)
      No data available.
   pН
      No data available.
   Density (g/cm<sup>3</sup>)
      No data available.
   Relative density
      1.5-1.9
   Kinematic viscosity
      Does not apply to solids.
   Particle characteristics
      No data available.
Phase changes
   Melting point/freezing point (°F)
      No data available.
   Softening point/range (°F)
      Does not apply to solids.
   Boiling point (°F)
      Does not apply to solids.
   Vapor pressure
      No data available.
   Relative vapor density
      Does not apply to solids.
   Decomposition temperature (°F)
   Decomposition temperature (°C)
      430
Data on fire and explosion hazards
  Flash point (°F)
      Does not apply to solids.
   Flammability (°F)
      No data available.
  Auto-ignition temperature (°F)
      No data available.
   Explosion limits (% v/v)
      Does not apply to solids.
Solubility
   Solubility in water
      No data available.
   n-octanol/water coefficient (LogKow)
      No data available.
   Solubility in fat (g/L)
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No data available. 9.2. Other information Other physical and chemical parameters No data available. Oxidizing properties No data available. SECTION 10: Stability and reactivity 10.1. Reactivity No data available. 10.2. Chemical stability The product is stable under the conditions, noted in section 7 "Handling and storage". 10.3. Possibility of hazardous reactions, including those associated with foreseeable emergencies None known. 10.4. Conditions to avoid Generation of dust Accumulation of dust 10.5. Incompatible materials Strong acids, strong bases, strong oxidizing agents, and strong reducing agents. 10.6. Hazardous decomposition products Under normal conditions of storage and use, hazardous decomposition products should not be produced. SECTION 11: Toxicological information 11.1. Information on toxicological effects Acute toxicity Based on available data, the classification criteria are not met. Skin corrosion/irritation Causes skin irritation. Serious eye damage/irritation Based on available data, the classification criteria are not met. **Respiratory sensitisation** Based on available data, the classification criteria are not met. Skin sensitisation Based on available data, the classification criteria are not met. Germ cell mutagenicity Based on available data, the classification criteria are not met. Carcinogenicity Based on available data, the classification criteria are not met. Reproductive toxicity Based on available data, the classification criteria are not met. STOT-single exposure Based on available data, the classification criteria are not met. STOT-repeated exposure Based on available data, the classification criteria are not met. Aspiration hazard Based on available data, the classification criteria are not met. Long term effects Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure. Other information None known. **SECTION 12: Ecological information**

12.1. Toxicity



Based on available data, the classification criteria are not met.

12.2. Persistence and degradability

Based on available data, the classification criteria are not met.

12.3. Bioaccumulative potential

Based on available data, the classification criteria are not met.

- 12.4. Mobility in soil
- No data available.
- 12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Other adverse effects None known.

SECTION 13: Disposal considerations

RCRA Hazardous waste ("P" and "U" list) (40 CFR 261)

None of the components are listed

Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: Transport information

	14.1 UN /	14.2 ID UN proper shipping name	14.3 Hazard class(es)			Other informatio n:
DOT	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
ΙΑΤΑ	-	-	-	-	-	-
* Dacking a	roup					

* Packing group

** Environmental hazards

Additional information

- Not dangerous goods according to DOT, IATA and IMDG.
- 14.6. Special precautions for user
 - Not applicable.
- 14.7. Transport in bulk according to IMO instruments No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. U.S. Federal regulations

TSCA (the non-confidential portion)

Epoxy Resin - Proprietary Formulation - CCL/PP is listed

Glass cloth is listed

Copper Foil is listed

Clean Air Act

None of the components are listed

EPCRA Section 302

None of the components are listed

EPCRA Section 304

None of the components are listed

EPCRA section 313

Copper Foil is listed

Copper Foil is regulated with a Reportable Quantity (RQ) of: 5000 pounds



Hazardous chemical inventory reporting
This product is subject to Tier II reporting. State regulations
California / Prop. 65
None of the components are listed
Massachusetts / Right To Know Act Copper Foil is listed
New Jersey / Right To Know Act
Copper Foil / Substance number: 0528
New York / Right To Know Act
Copper Foil is listed
Copper Foil is regulated with a Reportable Quantity (RQ) of: 5000* pounds Copper Foil is regulated with a Treshold Reporting Quantity (TRQ) of: 100 pounds
Pennsylvania / Right To Know Act
Copper Foil is listed Copper Foil is hazardous to the environment (E)
15.4. Restrictions for application
Restricted to professional users. 15.5. Demands for specific education
No specific requirements.
15.6. Additional information
Not applicable.
15.7. Chemical safety assessment No
15.8. Sources
OSHA Hazard Communication Standard (29 CFR 1910.1200)
SECTION 16: Other information
Full text of H-phrases as mentioned in section 3
H315, Causes skin irritation. The full text of identified uses as mentioned in section 1
None known.
Abbreviations and acronyms
ACGIH = American Conference of Governmental Industrial Hygienists
ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor CAS = Chemical Abstracts Service
CERCLA = Comprehensive Environmental Response Compensation and Liability Act
DOT = Department of Transportation
EINECS = European Inventory of Existing Commercial chemical Substances EPCRA = Emergency Planning and Community Right-To-Know Act
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
HCIS = Hazardous Chemical Information System
HNOC = Hazards Not Otherwise Classified IARC = International Agency for Research on Cancer
IATA = International Agency for Research on Cancel
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol o
1978. ("Marpol" = marine pollution)
NFPA = National Fire Protection Association
NIOSH = National Institute for Occupational Safety and Health OECD = Organisation for Economic Co-operation and Development
OSHA = Occupational Safety and Health Administration



PBT = Persistent, Bioaccumulative and Toxic

RCRA = Resource Conservation and Recovery Act

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SARA = Superfund Amendments and Reauthorization Act

SCL = A specific concentration limit.

STEL = Short-term exposure limits

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TSCA = The Toxic Substances Control Act

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the mixture in regard of health hazards is in accordance with the calculation methods given by HCS (29 CFR 1910.1200).

The safety data sheet is validated by

Sunny Kwok

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: US-en