

tec-speed 1.0 - VT-464(M)

UL Approval: E214381 Version: B6 /127 /128

Laminate/Prepreg

General Information

- > Halogen Free & Mid-Tg
- > FR4.1
- > Low Dk & Low Loss
- > Excellent Thermal Reliability
- > Lead Free Process Compatible
- > Ease of Manufacturing

Application

High Frequency & High Speed, Satellite Communication, Navigation, GPS, LTE, Handhelds, etc

Availability

- > Core Thickness: 0.002" (0.05mm) to 0.200" (5mm), available in sheet or panel form
- > Copper Foil: 1/4oz to 12oz
- > Prepregs are available in roll or panel form
- > E-Glass styles: 7628, 1506, 1500, 2113, 2313, 3313, 2116, 1080, 1086, 1078, 106 & 1067, etc
- > Ability of Processing Copper Type: HTE, RTF, VLP & HVLP

Properties		Prepreg		Laminate
Storage Condition	Temperature	Below 23°C (73°F)	Below 5°C (41°F)	Room
	Relative humidity	Below 55% RH	/	/
Shelf Life		3 months	6 months	24 months (airproof)

The prepreg exceeding shelf life should be retested.

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Properties Sheet IPC-4101E /127 /128

Properties		Test Method	Units	Specification	Typical Value
Thermal Properties					
Tg	DSC	IPC-TM-650 2.4.25	°C	150 minimum	160
	TMA	IPC-TM-650 2.4.24	°C	-	-
Td		ASTM D3850	°C	325 minimum	390
T260		IPC-TM-650 2.4.24.1	Minute	30 minimum	>60
T288		IPC-TM-650 2.4.24.1	Minute	5 minimum	>30
Thermal Stress @ 288°C		IPC-TM-650 2.4.13.1	Second	Pass 10s	>600
Z-axis CTE	Before Tg	IPC-TM-650 2.4.24	ppm/°C	60 maximum	40
	After Tg	IPC-TM-650 2.4.24	ppm/°C	300 maximum	210
	Total Expansion (50~260°C)	IPC-TM-650 2.4.24	%	3.5 maximum	2.5
X-Y CTE		IPC-TM-650 2.4.24	ppm/°C	-	11~13
MOT		UL 94	°C	-	130
Electrical Properties					
DK @ 1GHz	RC 50%	IPC-TM-650 2.5.5.9	-	5.4 maximum	4.05
	RC 75%				3.40
DF @ 1GHz	RC 50%	IPC-TM-650 2.5.5.9	-	0.035 maximum	0.010
	RC 75%				0.012
DK @ 10GHz	RC 53%	IPC-TM-650 2.5.5.13	-	-	3.90
DF @ 10GHz	RC 53%	IPC-TM-650 2.5.5.13	-	-	0.013
Volume Resistivity	After Moisture Resistance	IPC-TM-650 2.5.17.1	MΩ-cm	1.0E+4 minimum	5.0E+8
	E-24/125	IPC-TM-650 2.5.17.1	MΩ-cm	1.0E+3 minimum	5.0E+6
Surface Resistivity	After Moisture Resistance	IPC-TM-650 2.5.17.1	MΩ	1.0E+4 minimum	5.0E+7
	E-24/125	IPC-TM-650 2.5.17.1	MΩ	1.0E+3 minimum	5.0E+6
Electrical Strength		IPC-TM-650 2.5.6.2	Volt/mil (KV/mm)	762 [30] minimum	1372 [54]
Dielectric Breakdown		IPC-TM-650 2.5.6	KV	40 minimum	60
Comparative Tracking Index (CTI)		ASTM D3638	Rating (Volt)	-	Grade 3 (175-250)
Arc Resistance		ASTM D495	Second	60 minimum	195
Mechanical Properties					
Peel Strength (1oz)	As received	IPC-TM-650 2.4.8	lb/in (N/mm)	-	8.0 (1.40)
	After thermal stress	IPC-TM-650 2.4.8	lb/in (N/mm)	6.0 (1.05) minimum	8.0 (1.40)
Flexural Strength	Warp	IPC-TM-650 2.4.4	Kpsi (MPa)	60 (415) minimum	80 (560)
	Fill	IPC-TM-650 2.4.4	Kpsi (MPa)	50 (345) minimum	65 (450)
Physical Properties					
Moisture Absorption		IPC-TM-650 2.6.2.1	%	0.80 maximum	0.10
Flammability		UL-94	Rating	V0 minimum	V0

All test data provided are typical values and not intended to be specification values.

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