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# MELAMINE COATED DRILL EXIT BOARD

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## MATERIAL DATASHEET

# INTRODUCTION

**WFM Drill Exit Board is a wood fibreboard with a hard white melamine surface, ideally suited as an exit material for drilling and routing single sided, double sided and multilayer printed circuit boards.**

## PRODUCT CHARACTERISTICS

- Excellent flatness and thickness tolerance
- WFM offers a uniformly smooth surface providing good, face to face, contact with the PCB giving good burr control through a wide range of drill diameters.
- White surface allows for quick visual drill checks
- Can be 'flipped' and used on both sides, maximising utilisation and material yield.

## TECHNICAL DATA

Thickness and Tolerance	2.7mm +/-0.15mm	Surface Hardness	75+/-5 Shore D
Surface Finish	Matt	Warpage	<0.6% of diagonal
Moisture Content	<7%	Size Tolerance	+/-1mm
Delivery Specification	WFM Drill Exit Board is supplied in cut panels to customer requirements		