**All Approved external providers of product or services shall be required to meet the following requirements and shall understand Ventec US’ (VUS) QMS requirements to AS9100 (current revision) concerning control of externally provided processes, products, and services.**

**Requirements**

1. Implement a QMS that includes control over approved external providers.
2. Provider is required to maintain control of documented information for a minimum of 10 years unless stated otherwise on PO.
3. Provider shall provide/maintain measuring and test equipment required to assure conformance to Ventec US PO requirements along with a corrective action process to eliminate causes of nonconformities in order to prevent recurrence.
4. Provider shall provide verification of the product including objective evidence of product quality (C of C).
5. Provider shall notify VUS in writing of any process/product changes and obtain VUS approval, and to also notify VUS in writing of any significant organizational, facility or supplier changes. Provider shall not ship any product that does not meet all drawing and PO requirements without prior written VUS approval.
6. In the event that nonconforming product has been inadvertently shipped, provider shall notify VUS ASAP and obtain organization approval for nonconforming product disposition.
7. VUS has the right of entry by the organization, our customer and regulatory authorities to the applicable areas of facilities and to applicable documented information, at any level of the supply chain.
8. Perishable material must be clearly identified with the date of manufacture and date of expiration, and have at least 50% of shelf life remaining at time of delivery.
9. Hazardous materials shall be clearly identified as such and the supplier shall provide safety data sheets with first delivery.
10. Provider shall have a program in place to preclude, detect and remove any counterfeit product parts or materials.
11. Product and materials shall be packaged using the best commercial practices to prevent damage, deterioration and degradation.
12. Provider shall have a process in place to assure FOD free products (foreign object debris) are delivered to VUS.
13. Provider shall flow down the requirements of this specification along with any other requirements specified on the VUS PO, including customer requirements, as required to assure compliance with this process.
14. Performance Criteria: Providers will be evaluated on OTD: Goal >=90% and Quality: <= 2 quality issues/quarter.
15. Have a process in place to assure employees are aware of their contribution to product and service conformity, product safety and the importance of ethical behavior.
16. Any other customer specific requirement will be communicated on the PO.